

IN THE CLAIMS:

Please add the new claims as shown below:

Bl J.M.37

7. (New) An adjustable joint unit as described in claim 1, wherein:
said crimped portion is formed by a crimping process, which is conducted
by rolling rotatable rollers along said inner rim of said mounting opening portion
of said socket portion.
8. (New) An adjustable joint unit as described in claim 2, wherein:
said crimped portion is formed by a crimping process, which is conducted
by rolling rotatable rollers along said inner rim of said mounting opening portion
of said socket portion.
9. (New) A method of producing an adjustable joint unit as described in
claim 4, wherein:
said crimping portion is formed by a crimping process, that calls for
rolling rotatable rollers along said inner rim of said mounting opening portion of
said socket portion.
10. (New) A method of producing an adjustable joint unit as described in
claim 5, wherein:
said crimping portion is formed by a crimping process, that calls for
rolling rotatable rollers along said inner rim of said mounting opening portion of
said socket portion